



### AES1235 (24VDC)

- 2 Signalling outputs
- 2 safety contacts, STOP 0
- Monitoring of BNS range magnetic safety sensors

## Data

### Ordering data

Note (Delivery capacity)	Phased-out product
Product type description	AES 1235
Article number (order number)	101170049
EAN (European Article Number)	4030661297118
eCl@ss number, Version 9.0	27-37-18-19
Available until	31.12.2021

### Approval - Standards

Certificates	cULus EAC
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### General data

Product name	AES 123x
Standards	IEC/EN 60204-1
	IEC 60947-5-3
	ISO 13849-1
	BG-GS-ET-14
	BG-GS-ET-20
Climatic stress	EN 60068-2-3 BG-GS-ET-14
Enclosure material	Glass-fibre reinforced thermoplastic, ventilated
Material of the contacts, electrical	Ag-Ni 10 and 0.2 µm gold-plated
Gross weight	240 g

## General data - Features

Stop-Category	0
Wire breakage detection	Yes
Short-circuit recognition	Yes
Feedback circuit	Yes
Automatic reset function	Yes
Reset after disconnection of supply voltage	Yes
Earth connection detection	Yes
Integral System Diagnostics, status	Yes
Number of LEDs	1
Number of openers	2
Number of shutters	1
Number of undelayed semi-conductor outputs with signaling function	2
Number of safety contacts	2
Number of signalling outputs	2

## Safety appraisal

Standards	ISO 13849-1 IEC 61508
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## Safety appraisal - Relay outputs

Performance Level, up to	d
Control category to EN13849	3
PFH-value	$1.00 \times 10^{-7}$ /h
Notice	for max. 50,000 switching cycles/year and max. 80% contact load
Safety Integrity Level (SIL), applicable for	2
Mission time	20 Year(s)

## Mechanical data

Mounting	Snaps onto standard DIN rail to EN 60715
Mechanical life, minimum	20,000,000 Operations

## Mechanical data - Connection technique

Terminal Connector	Screw connection rigid or flexible
Terminal designations	IEC/EN 60947-1
Cable section, minimum	0.25 mm <sup>2</sup>
Cable section, maximum	2.5 mm <sup>2</sup>
Tightening torque of Clips	0.6 Nm

### Mechanical data - Dimensions

Width	22.5 mm
Height	100 mm
Depth	121 mm

### Ambient conditions

Protection class of the enclosure	IP40
Protection class of the Clearance	IP54
Protection class of Clips or Terminals	IP20
Ambient temperature, minimum	+0 °C
Ambient temperature, maximum	+55 °C
Storage and transport temperature, minimum	-25 °C
Storage and transport temperature, maximum	+70 °C
Resistance to vibrations to EN 60068-2-6	10...55 Hz, Amplitude 0.35 mm, ± 15 %
Resistance to shock	30 g / 11 ms

### Ambient conditions - Insulation value

Rated impulse withstand voltage	4 kV
Overvoltage category	III
Degree of pollution to IEC/EN 60664-1	2

### Electrical data

Frequency range	50 Hz 60 Hz
Thermal test current	6 A
Rated operating voltage	24 VAC -15% / +10% 24 VDC -10%/+20%, residual ripple max. 10%

Rated AC voltage for controls, 50 Hz, minimum	20.4 VAC
Rated control voltage at AC 50 Hz, maximum	26.4 VAC
Rated AC voltage for controls, 60 Hz, minimum	20.4 VAC
Rated control voltage at AC 60 Hz, maximum	26.4 VAC
Rated AC voltage for controls at DC minimum	20.4 VDC
Rated control voltage at DC, maximum	28.8 VDC
Electrical power consumption	5 W
Contact resistance, maximum	0.1 $\Omega$
Note (Contact resistance) in new state	
Drop-out delay in case of power failure, typically	80 ms
Drop-out delay in case of emergency, typically	20 ms
Pull-in delay at automatic start, maximum, typically	100 ms
Pull-in delay at RESET, typically	20 ms

### Electrical data - Safe relay outputs

Voltage, Utilisation category AC15	230 VAC
Current, Utilisation category AC-15	6 A
Voltage, Utilisation category DC13	24 VDC
Current, Utilisation category DC13	6 A
Switching capacity, minimum	10 VDC
Switching capacity, minimum	10 mA
Switching capacity, maximum	250 VAC
Switching capacity, maximum	8 A

### Electrical data - Digital inputs

Input signal, HIGH Signal "1"	10 ... 30 VDC
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Input signal, LOW Signal  
"0" 0 ... 2 VDC

Conduction resistance,  
maximum 40  $\Omega$

### Electrical data - Digital Output

Voltage, Utilisation  
category DC12 24 VDC

Current, Utilisation  
category DC12 0.1 A

### Electrical data - Relay outputs (auxiliary contacts)

Switching capacity,  
maximum 24 VDC

Switching capacity,  
maximum 2 A

### Electrical data - Electromagnetic compatibility (EMC)

EMC rating EMC-Directive

### Integral system diagnosis (ISD)

Note (ISD -Faults) The following faults are registered by the safety monitoring modules and indicated by ISD.

Faults Failure of the safety relay to pull-in or drop-out  
Failure of door contacts to open or close  
Cross-wire or short-circuit monitoring of the switch connections  
Interruption of the switch connections  
Fault on the input circuits or the relay control circuits of the safety monitoring module

### Other data

Note (applications) Safety sensor  
Guard system

### Notes

Note (General) Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

### Circuit example

The wiring diagram is shown with guard doors closed and in de-energised condition. To secure a guard door up to PL d and Category 3 Monitoring 1 guard door(s), each with a magnetic safety sensor of the BNS range The ISD tables (Integral System Diagnostics) for analysis of the fault indications and their causes are shown in the appendix. Expansion of enable delay time: The enable delay time can be increased from 0.1 s to 1 s by changing the position of a jumper link connection under the cover of the unit. The feedback circuit monitors the position of the contactors K3 and K4. Start push button: A start push button (NO) can optionally be connected into the feedback circuit. With the guard door closed, the enabling paths are then not closed until the start push button has been operated. If only one external relay or contactor is used to switch the load, the system can be classified in Control Category 3 to ISO 13849-1, if exclusion of the fault "Failure of the external contactor" can be substantiated and is documented, e.g. by using a reliable down-rated contactor. A second contactor leads to an increase in the level of security by redundant switching to switch the load off. If neither start button nor feedback circuit are connected, a jumper connection must be mounted between X1 and A1. Modification for 2 NC contacts: The safety monitoring module can be modified to monitor two NC contacts by bridging the terminals A1 and X2. In this configuration, the short-circuit detection becomes inoperative.

Note (Wiring diagram)

## Ordering code

## Pictures

### Product picture (catalogue individual photo)



ID: kaes1f09

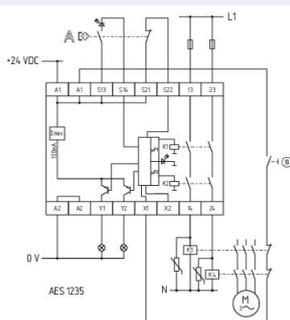
| 711,0 kB | .jpg | 265.642 x 529.167 mm - 753 x 1500

Pixel - 72 dpi

| 84,7 kB | .png | 74.083 x 147.461 mm - 210 x 418

Pixel - 72 dpi

### Wiring example



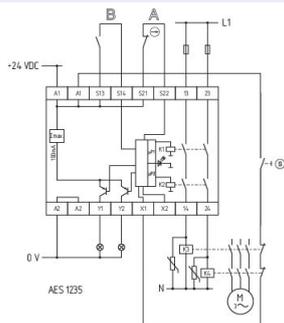
ID: kaes1l41

| 139,5 kB | .jpg | 352.425 x 396.875 mm - 999 x 1125

Pixel - 72 dpi

| 34,1 kB | .cdr |

## Wiring example



ID: maes1111

| 143,8 kB | .jpg | 352.778 x 408.517 mm - 1000 x  
1158 Pixel - 72 dpi

| 34,0 kB | .cdr |

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The details and data referred to have been carefully checked. Images may diverge from original. Further technical data can be found in the manual. Technical amendments and errors possible.

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