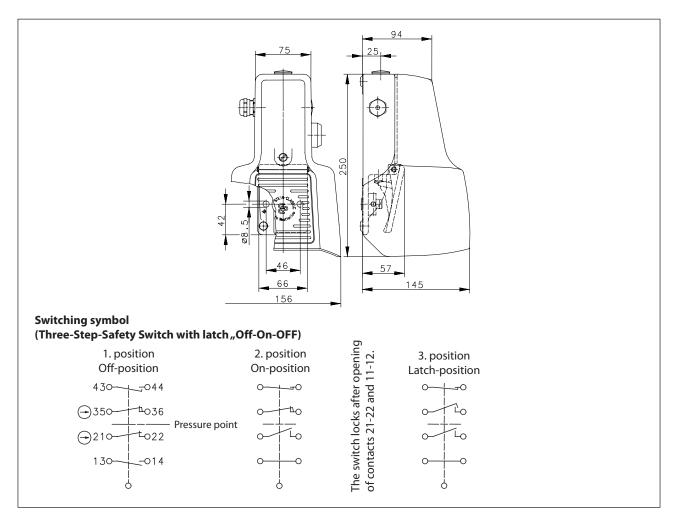


## **Foot-switch**

Series F1

### Description F1-SU1ZUV1ZDR UN

Article number 6161000560



Electrical Data		
Rated insulation voltage	U <sub>i</sub>	400 V AC
Conv. thermal current	l <sub>the</sub>	10 A
Rated operational voltage	$U_e$	240 V
Utilization category		AC-15, Uၙ /Iၙ 240 V AC / 3 A
Direct opening action	$\odot$	acc. to IEC/EN 60947-5-1, annex K
Short-circuit protective device		Fuse 2 A gG
Protection class		I

# **Technical Data**



Mechanical data			
Enclosure		AL, die-cast	
Protective guard (Accident protection	n cover UN)	AL, die-cast	
Actuator		Foot lever (PA)	
Ambient air temperature		-30 °C to +80 °C	
Contact type		2 NC, 2 NO. (Zb)	
Operating force (pedal centre)		≈ 10 N (pedal centre)	
Pressure point		≈ 200 N	
Mechanical life Sequence of the switching position: or:		3 x 10 <sup>6</sup> operating cycles 1 x 10 <sup>6</sup> operating cycles	
Switching frequency		max. 50/min	
Assembly		2 x M8	
Connection		screw connections (M3,5)	
Number of connections		8	
Protection ground		2 x M4	
Conductor cross-sections		Solid: 0,5 1,5 mm <sup>2</sup> Litz wire with ferrules: 0,5 1,5 mm <sup>2</sup>	
Cable entrance		2 x M20 x 1,5 ; 1 x cable gland M20 x 1,5 (clamping-range 6 – 12 mm);	
Weight		≈ 1,5 kg	
Protection type		IP65 in accordance with IEC/EN 60529	

ID for safety engineering		
B10d	2 x 10 <sup>6</sup> Schaltspiele	

Regulations	
	VDE 0660 T100, DIN EN 60947-1, IEC 60947-1
	VDE 0660 T200, DIN EN 60947-5-1, IEC 60947-5-1
	DIN EN ISO 13849-1

EU Conformity		
	acc. to directive 2006/42/EG	

Approvals	
	DGUV
	<sub>c</sub> CSA <sub>US</sub> A300 (same polarity)
	CCC

### **Technical Data**



#### **Function**

Three-stage safety switch with latching

The safety contact element consists of two adjoining switching systems which guarantee a normal work flow and in the case of an emergency the safety function "emergency-stop".

- 1. The normal work flow is initiated by pressing down the pedal to the pressure point, whereby the contacts 43 44 and 13 14 are closed one after the other.
- In an emergency, the pedal is fully depressed (beyond the pressure point). The normally closed contacts 35 36 are force
  disconnected stopping the machine, simultaneously the latch engages and holds the contacts 35 36 in this "Emergency
  stop" status, preventing an unauthorised re-start of the machine.

Safety for man and machine!

3. Only after releasing the latch, by pressing the push button mounted in the side of the footswitch body, do the contacts reset allowing normal operation to resume. The 1. position (Off-position) is restored.

The working process continues.

#### **Notes**

The degree of protection specified (IP code) applies only to a properly closed protective guard and the appropriate cable is used, in accordance with the clamping range of the above mentioned cable gland.